

#### TO INSTALL

**Note:** Installation should be in accordance with accepted plumbing practices. Flush all piping thoroughly before installation.

- Position mixer 1-15/16" ± 1/2" [49mm ± 13mm] from inlet center to finished wall surface. The tub outlet port is marked "TUB" and should face down. Facing front of mixer, connect hot water to left side and connect cold water to right side. The valve has "C" and "H" cast into the body near the appropriate inlet ports.
- For **standard inlets:** Valve is factory-set for standard inlets ("TOP" stamped on stem should face shower outlet "S", see Figure 3.) If **reversed inlets** are required due to back-to-back installation (Cold water supply on the left and Hot water supply on the right), see Figure 3 and follow instructions a–d below:
  - Connect **cold inlet to hot port** ("H") and **hot inlet to cold port** ("C"). **Note:** Do not turn valve upside down. If valve is upside down, water will not flow properly through tub spout or showerhead.
  - Turn water off with checkstops, remove high temp. limit stop and bonnet.
  - Rotate stem 180°, and reinstall bonnet and high temp. limit stop.

**Note:** Be certain the word "TOP" stamped on stem is facing toward tub outlet "T".

  - Hot and Cold inlets should be re-identified for reversed inlets to avoid confusion during future maintenance.
- For **tub and shower installations**, see Figure 1. Pipe bottom outlet port "T" directly to the diverter tub spout. The Biltmore mixer body is designed to operate without the use of a twin ell. Pipe top outlet port "S" to the showerhead.

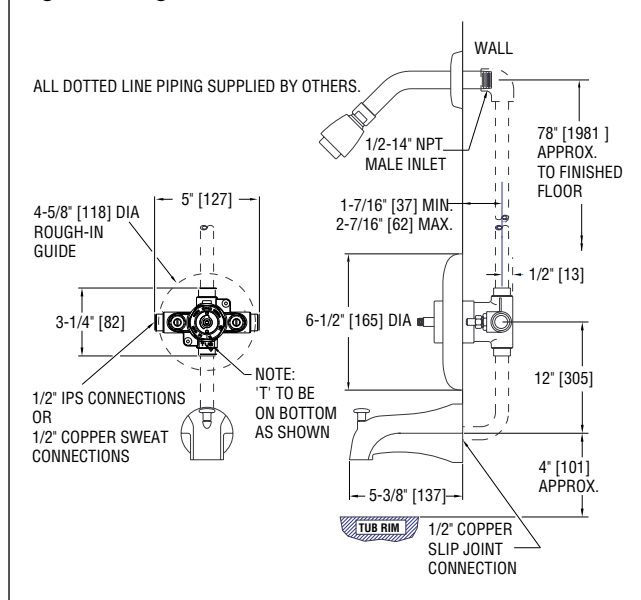
Be certain that the bottom outlet port "TUB" is piped to the tub spout; if outlet connections are reversed, the mixer will not function properly.

- For **shower only installation**, see Figure 2. Pipe top outlet port "S" directly to the showerhead and plug bottom port.
- Rough-in guide installation...
  - When piping installation is completed and before doing the finished wall, slide rough-in guide onto the mixer stem and press fit into place. (See Figure 5.)
  - The rough-in guide will insure the proper size opening for mixer and checkstop shut-off and repair accessibility, as well as protect the chrome-plated sleeve from damage during drywall and tile installation.
- To install dial gaskets, peel backing off gaskets and attach gaskets to inside of dial plate.
- After wall is completed, remove rough-in guide and attach dial assembly and handle to mixer body with the screws furnished. (See Figure 4.)

**CAUTION:** When soldering during installation process, do not heat the valve any higher than the temperature required to flow solder. Excessive overheating of the valve may cause damage to the balancing cartridge mechanism. **By following this recommendation, you will be able to solder the valve without removing either the cartridge or the checkstop internals.** If either brazing or resistance (electric) solder is to be used, all valve internals must be removed.

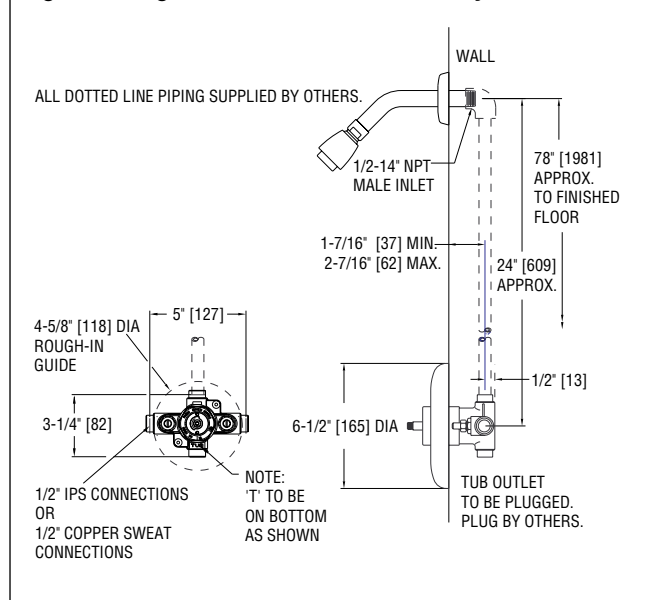
- Maximum temperature setting adjustment (see Figure 6) must be set on the job to in no case greater than 115°F [46°C]. The high temperature limit stop is located on the bonnet. Place handle on stem and turn handle to full hot position. Remove high temperature limit stop. Reinstall high temperature limit stop touching tab on stem.

Figure 1: Rough-in Dimensions — Tub and Shower

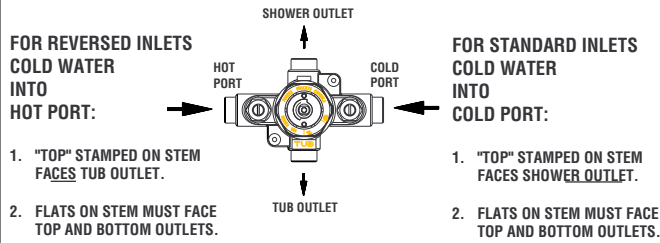


Dimensions in inches [millimeters]

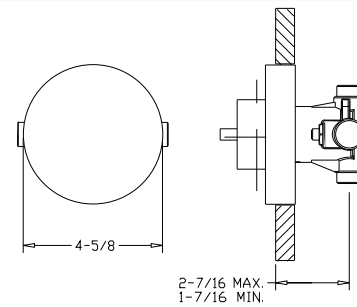
Figure 2: Rough-in Dimensions — Shower only



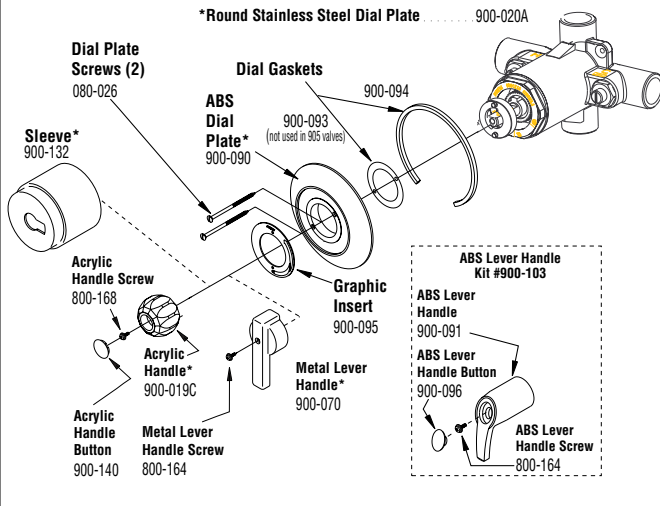
**Figure 3: Stem Position Information**



**Figure 5**



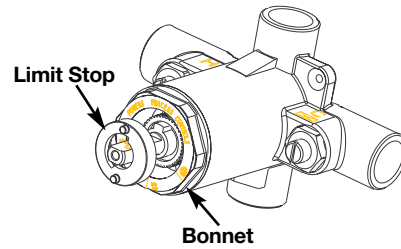
**Figure 4**



\* Use Sleeve 900-132 in Kit 900-268 with ABS Dial.  
Use Sleeve 800-015H in Kit 900-269 with Round Stainless Dial.

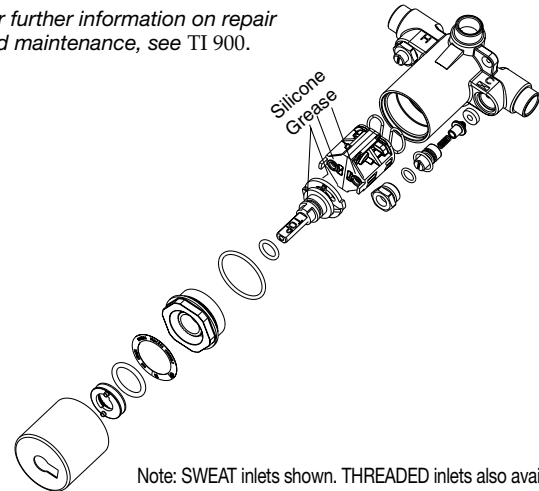
**Note:** For valves sold without checkstops, it is recommended that the valve be installed where there is shut-off upstream of the valve, so that the valve may be easily serviced and accessed. If this is not possible, the valve should include a shutoff or combination checkstop/shutoff on the inlets.

**Figure 6: Max. Temperature Setting/Handle Rotation Stop**



**REPAIR KITS**

For further information on repair and maintenance, see TI 900.



Description	Troubleshooting	Repair Kit No.
Gasket and Disc Replacement	<ul style="list-style-type: none"> <li>Water leaks at valve stem and/or bonnet.</li> <li>Water leaks at valve shut-off.</li> <li>Water leaks at checkstop.</li> </ul>	900-030 Models 1 and 2  900-028 Model 3
Internals Replacement	<ul style="list-style-type: none"> <li>With mixer handle in MID position, HW flows with CW checkstop closed or CW flows with HW checkstop closed.</li> </ul>	900-031A, Model 1 900-031 Model 2 900-032 Model 3
Checkstop Replacement	<ul style="list-style-type: none"> <li>Checkstop will not completely shut off.</li> </ul>	900-049 Models 1 and 2 900-050 Model 3

**CALIFORNIA PROPOSITION 65 WARNING**

**WARNING:** This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. (California law requires this warning to be given to customers in the State of California.)  
For more information: [www.wattsind.com/prop65](http://www.wattsind.com/prop65)



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